Programmname	ROBOTVARIO X•tra	Materialnummer	10235070

Programmkopf				
	Leitfähigkeit/ Wassereinlauf	Vorletzter Block	Grenzwert [µS/cm]	
		Letzter Block	Grenzwert [µS/cm]	
	Leitfähigkeit/ Wasserablauf	Vorletzter Block	Grenzwert [µS/cm]	
			Wiederholung	
		Letzter Block	Grenzwert [µS/cm]	20
			Wiederholung	
	Temperaturkompensation [%/°C]	2,164		
	Grenztemperatur 1. Wassereinlauf [°C]			
	Wassereinlaufzeitbegrenzung	normal		
	Prozessaussage ab [Block]	Reinigen I		
	Grenztemperaturen	Spültemperatur [°C]		
		Trocknungstemperatur [°C]		
	Sicherheitsabfrage	aus		

Durchspülen			
	Ventil 1 Kalt [L]	Ventil 2 Warm [L]	
	Ventil 3 AD [L]	Ventil 4 Boiler [L]	

Block / Parameter	Vorspülen I	Reinigen I	Reinigen II	Reinigen III	Chemische Desinfektion	Spülen I	Neutralisieren	Spülen II	Spülen III	Spülen IV	Nachspülen	Thermische Desinfektion II
Blocktyp	Reini-gen	Reini-gen	Reini-gen	Reini-gen		Reini-gen		Reini-gen				Desin
Wassereinlauf	kalt	AD	nein			AD		AD				AD
+/- Wasser [L]	0	0	0			- 2		- 3				- 3
Dosierphase1 Dosiertemperatur [°C]		45										
Dosierphase1 Vorwirkzeit [s]												
Dosierphase1 Dosierpumpe		1										
Dosierphase1 Dosierkonzentration [%]		0,5										
Dosierphase2 Dosiertemperatur [°C]												
Dosierphase2 Vorwirkzeit [s]												
Dosierphase2 Dosierpumpe												
Dosierphase2 Dosierkonzentration [%]												
Dosierphase3 Dosiertemperatur [°C]												
Dosierphase3 Vorwirkzeit [s]												
Dosierphase3 Dosierpumpe												
Dosierphase3 Dosierkonzentration [%]												
Temperatur [°C]	10	50	55			10		55				93
Wirkzeit [s]	60	600	600			120		180				300
A0-Wert												
Sprüharmüberwachung	ein-Stopp	ein-Stopp	ein-Stopp			ein-Stopp		ein-Stopp				ein-Stopp
Abkühlen [L]	0	0	0			0		0				0
Wasserablauf	Stan-dard	nein	Stan-dard			Stan-dard		Stan-dard				Stan-dard
ext. Kontakt Wasserablauf												
Pause Wassereinlauf												
Pause Wassermenge [L]												
Pause Zeit TA [s]												
Pause TA												
Ausdruck Leitfähigkeit												ein

Trocknen		
	Zeit 1 [min]	15
	Temperatur 1 [°C]	110
	Zeit 2 [min]	
	Temperatur 2 [°C]	
	Abkühlen [min]	

Programmname	ROBOTVARIO X•tra	Materialnummer	10235070
Maschinentyp	PG8527/28	Datum	2014-08-22

Programme name	ROBOTVARIO X•tra		Material number	10235070

Programme header				
	Conductivity/ Water intake		Last block but one	Maximum value [µS/cm]
			Last block	Maximum value [µS/cm]
	Conductivity/ Water drainage		Last block but one	Maximum value [µS/cm]
				Repeat
			Last block	Maximum value [µS/cm] 20
				Repeat
	Temperature compensation [%/°C]		2.164	
	Max. temp. 1st intake [°C]			
	Water intake time limit		Normal	
	Report process from [Block]		Main wash I	
	Maximum temperatures		Wash temperature [°C]	
			Drying temperature [°C]	
	Safety query		off	

Rinse through	Valve 1 cold [l]		Valve 2 hot [l]	
	Valve 3 AD [l]		Valve 4 boiler [l]	

Block / Parameter	Pre wash I	Main wash I	Main wash II	Main wash III	Chemical disinfection	Rinse I	Neutralisation	Rinse II	Rinse III	Rinse IV	Final rinse	Thermal disinfection II
Block type	Main wash	Main wash	Main wash			Main wash		Main wash				Disin
Water intake	cold	AD	No			AD		AD				AD
+/- Water [l]	0	0	0			- 2		- 3				- 3
Dispensing phase 1 — Dispensing temperature [°C]		45										
Dispensing phase 1 — Holding time before dispensing [s]												
Dispensing phase 1 — Dispenser pump		1										
Dispensing phase 1 — Dosage concentration [%]		0.5										
Dispensing phase 2 — Dispensing temperature [°C]												
Dispensing phase 2 — Holding time before dispensing [s]												
Dispensing phase 2 — Dispenser pump												
Dispensing phase 2 — Dosage concentration [%]												
Dispensing phase 3 — Dispensing temperature [°C]												
Dispensing phase 3 — Holding time before dispensing [s]												
Dispensing phase 3 — Dispenser pump												
Dispensing phase 3 — Dosage concentration [%]												
Temperature [°C]	10	50	55			10		55				93
Holding time [s]	60	600	600			120		180				300
A0 value												
Spray arm monitoring	On-stop	On-stop	On-stop			On-stop		On-stop				On-stop
Cooling down [l]	0	0	0			0		0				0
Water drainage	Standard	No	Standard			Standard		Standard				Standard
Water drain ext. contact												
Pause — Water intake												
Pause — Water volume [l]												
Pause — Time TA [s]												
Pause — TA												
Print conductivity												On

Drying		
Time 1 [min]	15	
Temperature 1 [°C]	110	
Time 2 [min]		
Temperature 2 [°C]		
Cooling down [min]		

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Machine type	PG8527/28	Date	2014-08-22